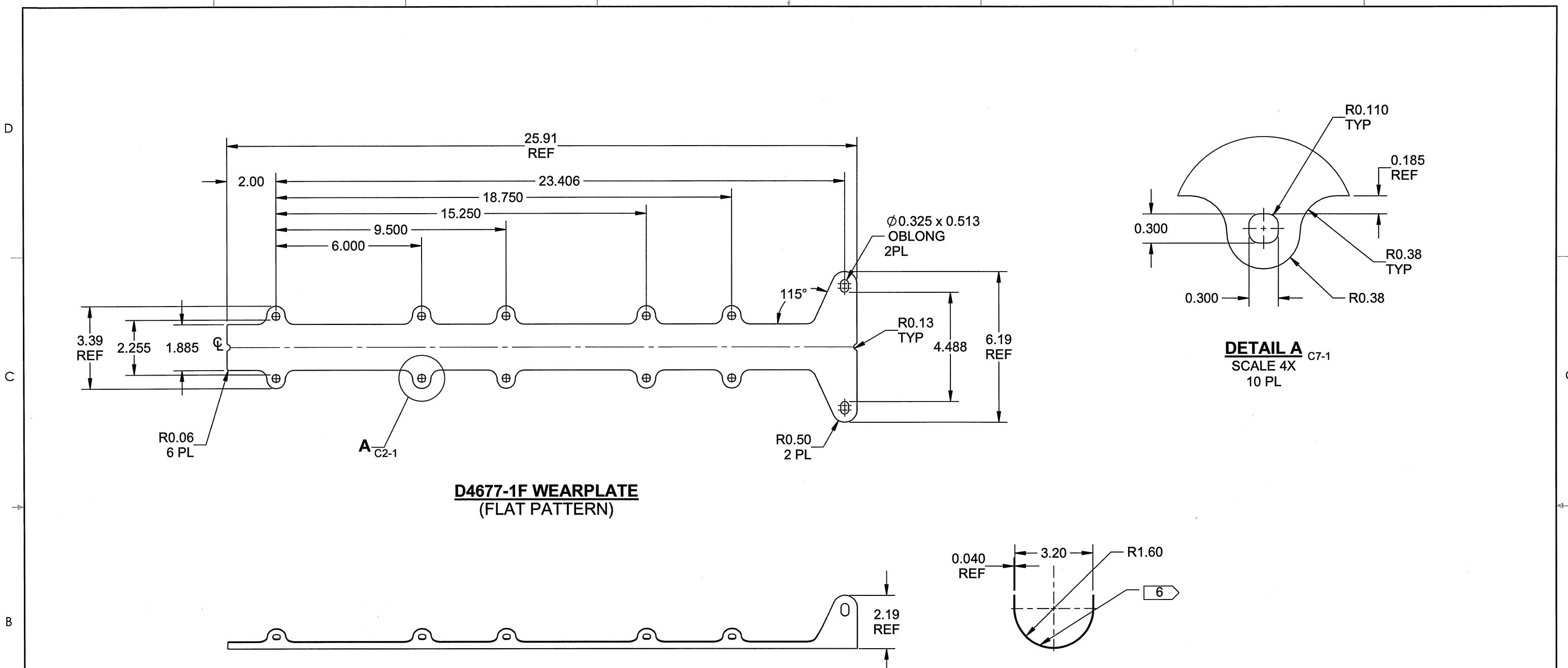


8 7 6 5 4 3 2 1



**D4677-1F WEARPLATE  
(FLAT PATTERN)**

**D4677-1 AFT WEARPLATE  
(MAKE FROM D4677-1F)**

**NOTES:**

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 20 GAUGE, 0.040 THICK REF REF DART SPEC M1010-S20GA
- 2) FINISH: POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.67 lbs
- 8) SYMMETRY: ABOUT  $\frac{C}{2}$

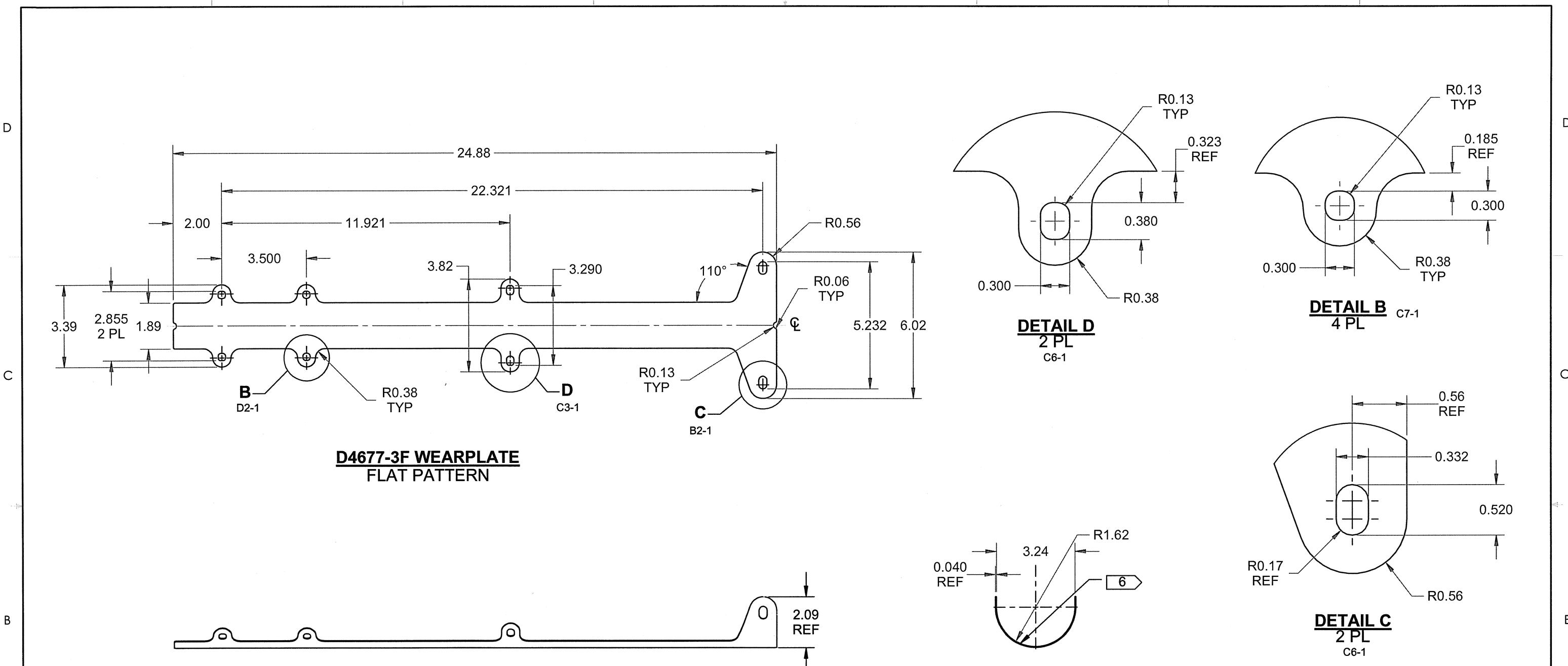
**RELEASED**

2019 JAN 10  
EIN 14-870

**APPROVED**

B	ADD -3/3F, REF NCR16-6109	RF	18.04.12
A	NEW ISSUE	MB	12.06.29
REV.	DESCRIPTION		
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WK	DRAWING NO.	
MFG. APPR.	DD	REV. B	
APPROVED	VS	D4677	SHEET 1 OF 2
DE APPR.	DS	TITLE	
DATE	18.04.12	WEARPLATE	NTS
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8                    7                    6                    5                    4                    3                    2                    1



**D4677-3F WEARPLATE**  
**FLAT PATTERN**

**D4677-3 AFT WEARPLATE  
(MAKE FROM D4677-3F)**

**NOTES:**

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 20 GAUGE, 0.040 THICK REF REF DART SPEC M1010-S20GA
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.63 lbs
- 8) SYMMETRY: ABOUT C

**RELEASED**

2019 JAN 10 *g1*

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D4677	SHEET 2 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	18.04.12	COPRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

G NO.

REV. B

REV. B

PAGE 2 OF 2

**SCALE**

NTS

and  $\beta = \beta_1\beta_2\cdots\beta_n$ , where  $\beta_i \in \{0, 1, 2, 3, 4, 5, 6, 7, 8, 9\}$ .

ON THAT IT IS  
N WITHOUT

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